

Precision is our strong point

The Company Lehmann Präzision GmbH offers solutions in the field of precision. from work-on-order parts to entire custom-made machines – everything is produced and developed in our own company in Germany.

Work on order

We produce high-precision fine mechanical turned, milled and ground parts. We work all machinable materials, such as steels of any kind, nonferrous heavy metals and light metals as well as special materials, such as titanium, plastics, graphite, hastelloy, etc.



System partner for assemblies

We take care of the assembly and initial startup of sophisticated mechatronic products and assemblies, including electric and electronic components.

As your system partner, we will procure the required external parts and take care of the logistics for external operations. You will receive the already tested assemblies for further integration in your company.



High speed spindles

Our ball-bearing high speed spindles are employed as additional set for grinding, milling, boring or graving operations in machine tools. Their speed ranges up to 80,000 min⁻¹.



Our spindle program is rounded off by spindles with air bearing reaching speeds of even up to 96,000 min⁻¹.

Microgrinder TopSpin

The microgrinder TopSpin is a technically high-quality apparatus for burring, grinding, and polishing. It is employed in industry, in tool and mould manufacture, in pattern and jewellery making.



Precision guides

Our miniature precision guides feature highest precision of positioning and repeating accuracies.



Besides the standard program, we also manufacture complete automation systems with CNC controls and custom-made special guides.

Custom-made precision machines

From our components, we build custom-made milling machines, lathes and special machines for working small parts. These meet highest demands with respect to precision, quality and process reliability.



CNC precision milling machine for microparts



Vertical lathe for lens production



CNC milling machine for gold working

All components of the machines are designed for series production in three-shift operation without compromise.

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